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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/007,177	12/05/2001	Stephen Craig Dyar	5962-01-CA	5683
28880 75	90 11/18/2004		EXAM	INER
WARNER-LAMBERT COMPANY 2800 PLYMOUTH RD			YOUNG, MICAH PAUL	
ANN ARBOR,			ART UNIT	PAPER NUMBER
,			1615	
		•	DATE MAILED: 11/18/2004	

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.	Applicant(s)			
		10/007,177	DYAR ET AL.			
	Office Action Summary	Examiner	Art Unit			
		Micah-Paul Young	1615			
Period fo	The MAILING DATE of this communication app or Reply	pears on the cover sheet v	vith the correspondence address			
THE N - Exter after - If the - If NO - Failur Any r	ORTENED STATUTORY PERIOD FOR REPLY MAILING DATE OF THIS COMMUNICATION. Issions of time may be available under the provisions of 37 CFR 1.1 SIX (6) MONTHS from the mailing date of this communication. Period for reply specified above is less than thirty (30) days, a reply period for reply is specified above, the maximum statutory period to reply within the set or extended period for reply will, by statute eply received by the Office later than three months after the mailing and patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a y within the statutory minimum of th will apply and will expire SIX (6) MO s, cause the application to become A	reply be timely filed irty (30) days will be considered timely. NTHS from the mailing date of this communication. ABANDONED (35 U.S.C. § 133).			
Status						
1)	Responsive to communication(s) filed on <u>04 Ji</u>	uly 2004.				
2a) <u></u> □	☐ This action is FINAL. 2b) ☑ This action is non-final.					
3)	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is					
	closed in accordance with the practice under \boldsymbol{E}	Ex ⁻ parte Quayle, 1935 C.	D. 11, 453 O.G. 213.			
Dispositi	on of Claims					
4) 🖂	Claim(s) 17-21 and 23-25 is/are pending in the	e application.				
•	4a) Of the above claim(s) is/are withdra					
5)	5) ☐ Claim(s) is/are allowed. 6) ☑ Claim(s) <u>17-21 and 23-25</u> is/are rejected.					
6)⊠						
7)	Claim(s) is/are objected to.					
8) 🗌	Claim(s) are subject to restriction and/o	r election requirement.				
Applicati	on Papers					
9) 🗌 :	The specification is objected to by the Examine	er.	·			
10) 🔲	The drawing(s) filed on is/are: a)☐ acc	epted or b) objected to	by the Examiner.			
	Applicant may not request that any objection to the	drawing(s) be held in abeya	ance. See 37 CFR 1.85(a).			
	Replacement drawing sheet(s) including the correct	tion is required if the drawin	g(s) is objected to. See 37 CFR 1.121(d).			
11) 🗌	The oath or declaration is objected to by the Ex	kaminer. Note the attache	ed Office Action or form PTO-152.			
Priority u	ınder 35 U.S.C. § 119					
12) 🔲 .	Acknowledgment is made of a claim for foreign	priority under 35 U.S.C.	§ 119(a)-(d) or (f).			
a)[☐ All b)☐ Some * c)☐ None of:	•				
	1. Certified copies of the priority document	s have been received.				
	2. Certified copies of the priority document	s have been received in	Application No			
	3. \square Copies of the certified copies of the prio	rity documents have bee	n received in this National Stage			
	application from the International Burea	u (PCT Rule 17.2(a)).				
* S	see the attached detailed Office action for a list	of the certified copies no	t received.			
844-1	WAY.					
Attachment	i(s) e of References Cited (PTO-892)	A) Interview	Summary (PTO-413)			
2) Notice	e of Draftsperson's Patent Drawing Review (PTO-948)	Paper No	(s)/Mail Date			
3) 🔲 Inform	nation Disclosure Statement(s) (PTO-1449 or PTO/SB/08) r No(s)/Mail Date	5) Notice of 6) Other:	Informal Patent Application (PTO-152)			

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DETAILED ACTION

Acknowledgment of Papers Received: Request for Continued Examination dated 07/02/04.

Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.
- 3. Claims 17-21, and 23-25 are rejected under 35 U.S.C. 103(a) as being unpatentable over the combined disclosures of Aguadisch (EP 0 891 769 hereafter 769) and Bar-Shalom et al (USPN 5,618,560 hereafter '560). The claims are drawn to a method of making a pharmaceutical dosage form by co-extrusion.
- 4. The '769 patent discloses a method of co-extruding pharmaceutical dosage forms where the first components comprises silicone and the second water-soluble polymers (abstract). The first composition acts as a covering for the second composition, which contains a pharmaceutical agent (pg. 5, lin. 27 56). The dosage form is co-extruded using a twin-screw extruder (figures). The operating temperature is as high as 110°C (pg. 3, lin. 26). The dosage forms are cut with a knife (pg. 6, lin. 3-14). However, the reference is silent to a cooling step.
- 5. The '560 patent discloses methods for creating extruded dosage forms with impervious outer layers and water-soluble inner cores (abstract). The dosage forms can be co-extruded (col.

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- 12, $\lim 47 65$). The cores are molten due to the high operating temperature of the extrusion process. The dosage forms are allowed to cool, before being cut, in order to allow for an easier and more even cut (examples).
- 6. Regarding the limitation that the dosage forms are cut with a laser, it is the position of the examiner that such a limitation does not impart patentability on the claims. Barring a showing of criticality to a laser cutting step, and a showing a patentable distinction over dosage forms cut with a laser, the claims will remain obviated by the prior art.
- 7. With these things in mind, one of ordinary skill in the art would have been motivated to add the cooling step of '560 to the co-extrusion process of '769 in order to make better cuts of dosage forms. It would have been obvious to do so with an expected result of a co-extruded, evenly cut dosage form.

Response to Arguments

8. Applicant's arguments with respect to claims 17-21, and 23-35 have been considered but are most in view of the new ground(s) of rejection.

Correspondence

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Micah-Paul Young whose telephone number is 571-272-0608. The examiner can normally be reached on M-F 7:00-4:30 every other Monday off.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Thurman K. Page can be reached on 571-272-0602. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Micah-Paul Young Examiner Art Unit 1615

MP Young

THURMAN K PAGE SUPERVISORY PATENT EXAMINER TECHNOLOGY CENTER 1600